

V	strut		dh	dog
e	them		gh	god
I	kit		dZ	jeans
i:	beef		v	vote
{	trap		D	their
O:	taught		z	resort
Q	lot		Z	Asia
U	put		m	mind
u:	boot		n	night
@r	maker		N	long
el	pay		r	red
al	buy		l	feel
OI	boy		lO	list
@U	oat		p	dip
aU	loud		t	sit
I@	beer		k	rock
e@	bear		ph	peace
U@	poor		th	top
O@	pour		kh	kiss
Q@	star		tS	touch
w	way		f	feel
j	yellow		T	think
b	cab		s	sea
d	bad		h	hat
g	bag		@	<del>Schwa (reduced vowel sound)</del>
bh	big			